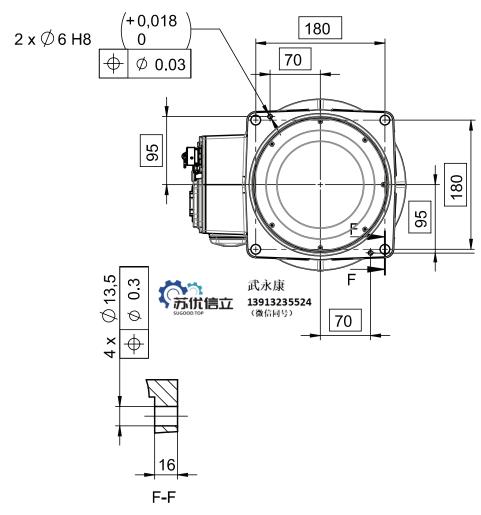
1.3.3 Mounting the manipulator Continued

Fastening holes robot base

View from below.



xx1300000368

Attachment bolts, specification

The table specifies the type of securing screws and washers to be used to secure the robot directly to the foundation. It also specifies the type of pins to be used.

Suitable screws		M12x35 (robot installation directly on foundation)
Quantity		4 pcs
Quality		8.8
Suitable washer		13 x 20 x 2, steel hardness class 300HV
Guide pins		2 pcs, D6x20, ISO 2338 - 6m6x20 - A1
Tightening torque		55 Nm ± 5 Nm
Level surface requirements	武永康 13913235524 (微信同号)	0.2 xx0900000643